



Tube O.D. Butt Weld Fittings



Stainless Steel Flow Control Equipment for the
Food, Beverage, Dairy, Cosmetics, Biotechnology,
Pharmaceutical and Electronics Processing Industries

Tube O.D. Butt Weld Fittings

Top Line has been supplying high quality stainless steel products to the dairy, food, beverage, pharmaceutical and other process industries for over forty years. Our commitment to fine craftsmanship, responsible service and realistic pricing has led to our company's successive years of growth.

Top Line specializes in stainless steel materials—types 304, 316 and “L grades”. Our modern, well equipped manufacturing facilities are staffed by skilled and dedicated craftsmen.

Consistently meeting important tolerances and finish specification is of primary concern to us. Before any products leave our plant they are subjected to rigid quality assurance checks.

Top Line should always be considered your first choice for both standard and custom fabricated stainless steel products.



Butt Weld Fittings Specifications

Size Range: 1" OD through 6" OD
Materials: 304 (Stock No. Prefix 35)
316L (Stock No. Prefix 39)
Finish: No. 1 – unpolished (Standard)
No. 7 – Polished ID and OD

Ordering Specifications

Specify:

- Quantity
- Size
- Product Description
- Stock Number
- Material Type
- Polish Requirements

Example

Quantity	Size	Product Description	Stock Number	Material Type	Polish
↕	↕	↕	↕	↕	↕
<u>3 Each</u>	<u>2"</u>	<u>2WCL</u>	<u>3530120</u>	<u>Type 304</u>	<u>No. 1</u>

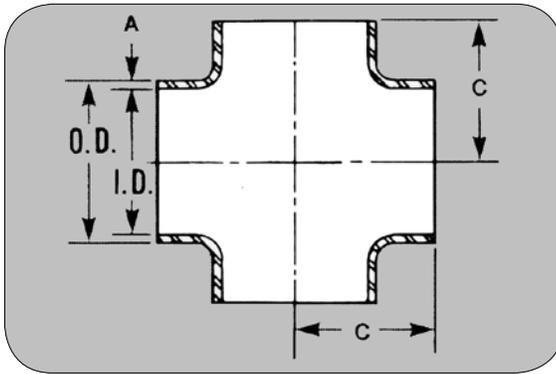
LIMITED WARRANTY

Top Line Process Equipment Company products are warranted to be free of defects in material or workmanship for a period of one year from date of shipment. Warranty covers those Top Line products used in an approved installation and maintained in strict accordance with recognized standard industry practice. If, after properly authorized return, Top Line determines that products are defective, Top Line may at its option, repair or replace such defective products.

Top Line shall not be liable for consequential, indirect or incidental damages. The above warranty is in lieu of all other warranties, expressed or implied.

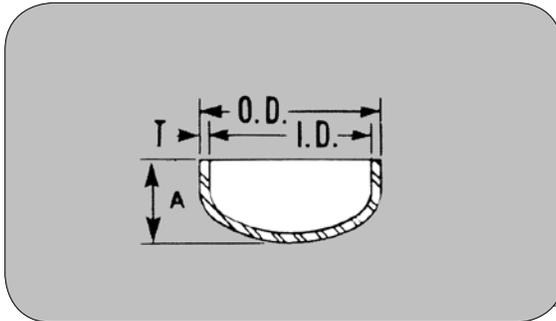
*Styles and dimensions are subject to change without notice.

9W CROSS



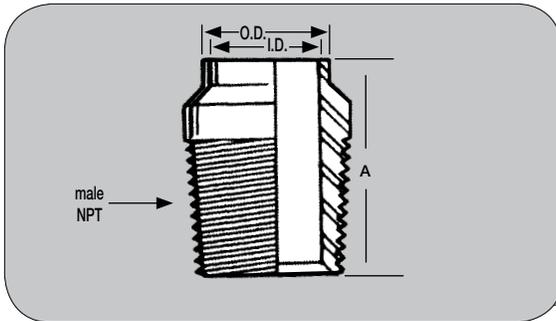
SIZE (TUBE O.D.)	O.D.	I.D.	A	C	STOCK NO.
1	1.000	.870	.065	1-7/8	3530410
1-1/2	1.500	1.370	.065	2-1/4	3530415
2	2.000	1.870	.065	3	3530420
2-1/2	2.500	2.370	.065	3	3530425
3	3.000	2.870	.065	3-1/4	3530430
4	4.000	3.834	.083	3-7/8	3530440
6	6.000	5.782	.109	5	3530460

16W CAP



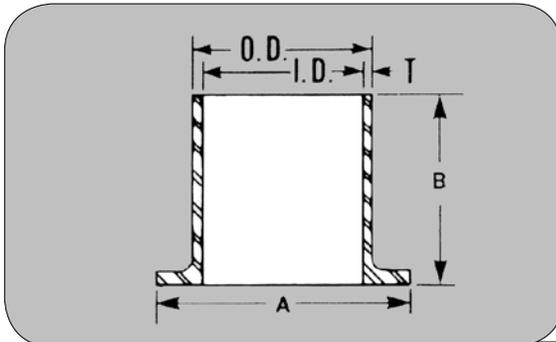
SIZE (TUBE O.D.)	O.D.	I.D.	T	A	STOCK NO.
1	1.000	.870	.065	3/8	3531610
1-1/2	1.500	1.370	.065	9/16	3531615
2	2.000	1.870	.065	3/4	3531620
2-1/2	2.500	2.370	.065	1	3531625
3	3.000	2.870	.065	1-1/4	3531630
4	4.000	3.834	.083	1-1/2	3531640

19WB ADAPTER



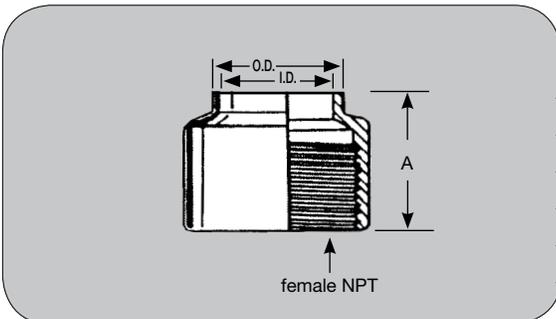
SIZE (TUBE O.D.)	O.D.	I.D.	A	STOCK NO.
1	1.000	.870	1-3/4	3531910
1-1/2	1.500	1.370	1-3/4	3531915
2	2.000	1.870	1-13/16	3531920
2-1/2	2.500	2.370	2-5/16	3531925
3	3.000	2.870	2-1/2	3531930
4	4.000	3.834	2-9/16	3531940

14VB STUB END



SIZE (TUBE O.D.)	O.D.	I.D.	T	A	B	STOCK NO.
1	1.000	.870	.065	2	1-5/8	3530710LS
1-1/2	1.500	1.370	.065	2-7/8	1-3/4	3530715LS
2	2.000	1.870	.065	3-5/8	1-1/2	3530720LS
2-1/2	2.500	2.370	.065	4-1/8	2	3530725LS
3	3.000	2.870	.065	5	2-1/4	3530730LS
4	4.000	3.834	.083	6-3/16	2-5/8	3530740LS
6	6.000	5.782	.109	8-1/2	3	3530760LS

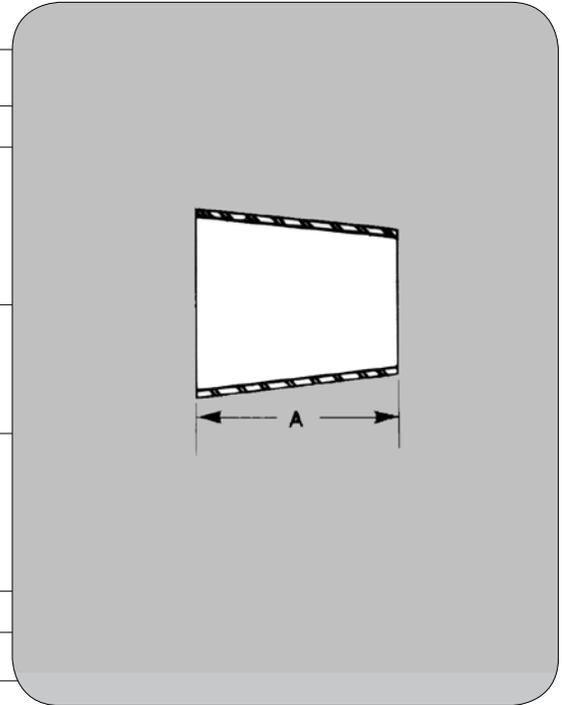
22WB ADAPTER



SIZE (TUBE O.D.)	O.D.	I.D.	A	STOCK NO.
1	1.00	0.870	1-3/4	3532210
1-1/2	1.50	1.370	1-3/4	3532215
2	2.00	1.870	1-3/4	3532220
2-1/2	2.50	2.370	2-1/4	3532225
3	3.00	2.870	2-1/2	3532230
4	4.00	3.834	2-5/8	3532240

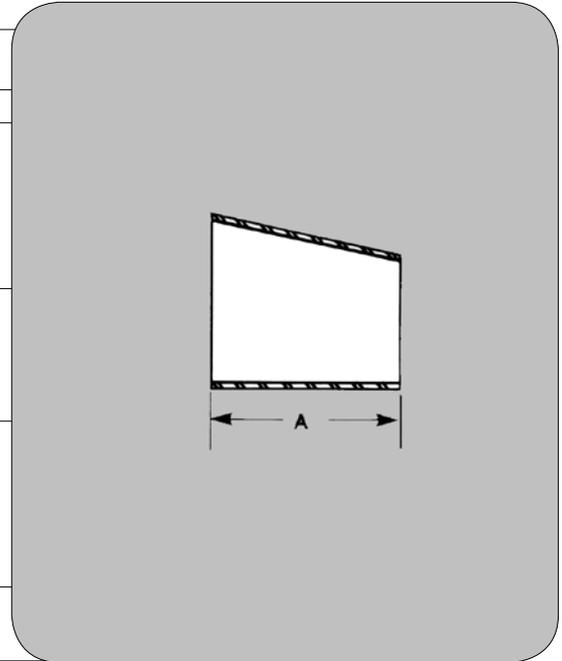
31W CONCENTRIC REDUCER

SIZE (TUBE O.D.)	A	STOCK NO. TYPE 304	STOCK NO. TYPE 316L
1-1/2 X 1	2	3530815-10	3930815-10
2 X 1	4	3530820-10	3930820-10
2 X 1-1/2	2	3530820-15	3930820-15
2-1/2 X 1	6	3530825-10	3930825-10
2-1/2 X 1-1/2	4	3530825-15	3930825-15
2-1/2 X 2	2	3530825-20	3930825-20
3 X 1	8	3530830-10	3930830-10
3 X 1-1/2	6	3530830-15	3930830-15
3 X 2	4	3530830-20	3930830-20
3 X 2-1/2	2	3530830-25	3930830-25
4 X 1	12	3530840-10	3930840-10
4 X 1-1/2	10	3530840-15	3930840-15
4 X 2	8	3530840-20	3930840-20
4 X 2-1/2	6	3530840-25	3930840-25
4 X 3	4	3530840-30	3930840-30
6 X 3	6	3530860-30	3930860-30
6 X 4	4	3530860-40	3930860-40



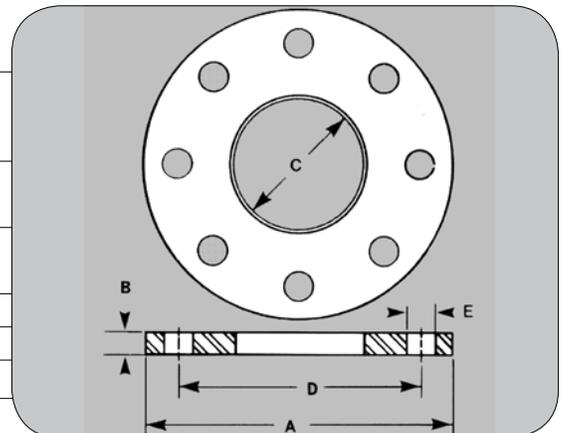
32W ECCENTRIC REDUCER

SIZE (TUBE O.D.)	A	STOCK NO. TYPE 304	STOCK NO. TYPE 316L
1-1/2 X 1	2	3530915-10	3930915-10
2 X 1	4	3530920-10	3930920-10
2 X 1-1/2	2	3530920-15	3930920-15
2-1/2 X 1	6	3530925-10	3930925-10
2-1/2 X 1-1/2	4	3530925-15	3930925-15
2-1/2 X 2	2	3530925-20	3930925-20
3 X 1	8	3530930-10	3930930-10
3 X 1-1/2	6	3530930-15	3930930-15
3 X 2	4	3530930-20	3930930-20
3 X 2-1/2	2	3530930-25	3930930-25
4 X 1	12	3530940-10	3930940-10
4 X 1-1/2	10	3530940-15	3930940-15
4 X 2	8	3530940-20	3930940-20
4 X 2-1/2	6	3530940-25	3930940-25
4 X 3	4	3530940-30	3930940-30
6 X 3	6	3530960-30	3930960-30
6 X 4	4	3530960-40	3930960-40



38SL BACK-UP FLANGE (Ty 304 STAINLESS)

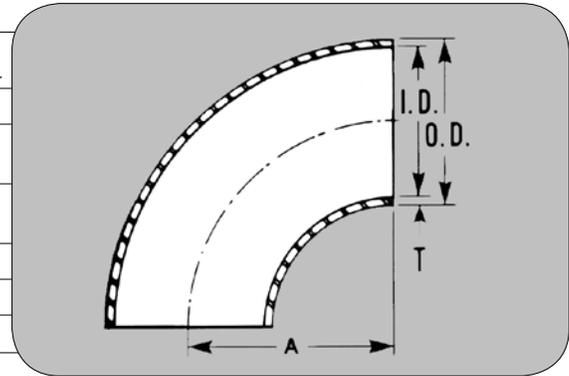
SIZE (TUBE O.D.)	OUTSIDE DIA. A	WALL THICKNESS B	INSIDE DIA. C	BOLT CIRCLE D	NO. & DIA OF BOLT HOLE E	STOCK NO.
1	4-1/4	3/8	1.063	3-1/8	4-5/8	355-1
1-1/2	5	3/8	1.563	3-7/8	4-5/8	355-15
2	6	7/16	2.063	4-3/4	4-3/4	355-2
2-1/2	7	7/16	2.563	5-1/2	4-3/4	355-25
3	7-1/2	1/2	3.063	6	4-3/4	355-3
4	9	1/2	4.063	7-1/2	8-3/4	355-4
6	11	9/16	6.063	9-1/2	8-7/8	355-6



1/2" AND 3/4" SIZES UPON REQUEST

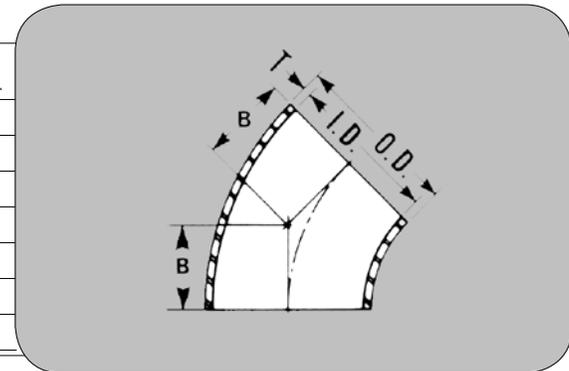
2WCL-L.R. 90° ELL

SIZE (TUBE O.D.)	O.D.	I.D.	T	A	STOCK NO.
3/4	.750	.620	.065	1-1/8	3530107V
1	1.000	.870	.065	1-1/2	3530110
1-1/2	1.500	1.370	.065	2-1/4	3530115
2	2.000	1.870	.065	3	3530120
2-1/2	2.500	2.370	.065	3-3/4	3530125
3	3.000	2.870	.065	4-1/2	3530130
4	4.000	3.834	.083	6	3530140
6	6.000	5.782	.109	9	3530160



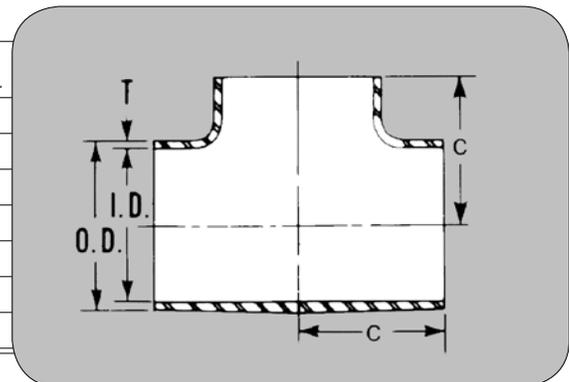
2WK-L.R. 45° ELL

SIZE (TUBE O.D.)	O.D.	I.D.	T	B	STOCK NO.
1	1.000	.870	.065	5/8	3530310
1-1/2	1.500	1.370	.065	15/16	3530315
2	2.000	1.870	.065	1-1/4	3530320
2-1/2	2.500	2.370	.065	1-9/16	3530325
3	3.000	2.870	.065	1-7/8	3530330
4	4.000	3.834	.083	2-1/2	3530340
6	6.000	5.782	.109	3-3/4	3530360



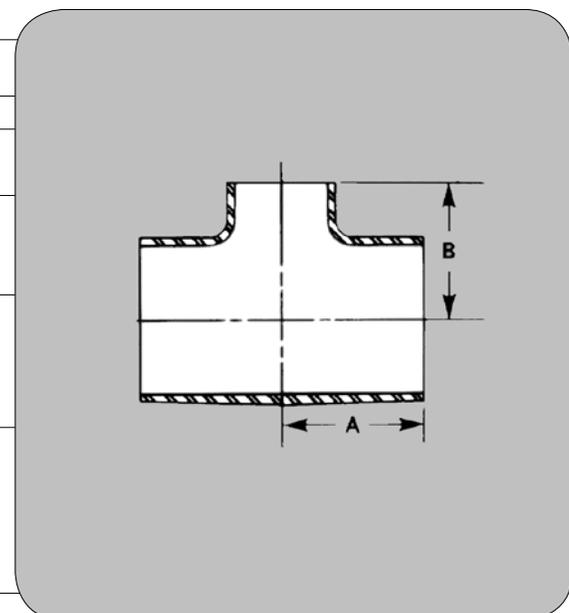
7W TEE

SIZE (TUBE O.D.)	O.D.	I.D.	T	C	STOCK NO.
1	1.000	.870	.065	1-7/8	3530610
1-1/2	1.500	1.370	.065	2-1/4	3530615
2	2.000	1.870	.065	3	3530620
2-1/2	2.500	2.370	.065	3	3530625
3	3.000	2.870	.065	3-1/4	3530630
4	4.000	3.834	.083	3-7/8	3530640
6	6.000	5.782	.109	5	3530660



7WR REDUCING TEE

SIZE (TUBE O.D.)	A	B	STOCK NO.
1-1/2 X 1	2-1/4	2-1/8	3530515R-10
2 X 1	3	2-3/8	3530520R-10
2 X 1-1/2	3	2-1/2	3530520R-15
2-1/2 X 1	3	2-3/4	3530525R-10
2-1/2 X 1-1/2	3	2-3/4	3530525R-15
2-1/2 X 2	3	3-1/4	3530525R-20
3 X 1	3-1/4	3	3530530R-10
3 X 1-1/2	3-1/4	3	3530530R-15
3 X 2	3-1/4	3-1/2	3530530R-20
3 X 2-1/2	3-1/4	3-1/4	3530530R-25
4 X 1	3-7/8	4	3530540R-10
4 X 1-1/2	3-7/8	4	3530540R-10
4 X 2	3-7/8	4	3530540R-15
4 X 2-1/2	3-7/8	3-3/4	3530540R-25
4 X 3	3-7/8	3-3/4	3530540R-30
6 X 3	5	4-3/4	3530560R-30
6 X 4	5	4-7/8	3530560R-40



TOP LINE

PROCESS EQUIPMENT COMPANY

... the source for
all your product needs
in the process industries

Contact your Top Line Representative for Assistance

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